

Date: Tuesday, 11/13/2007 1:33:29 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LUG
 Job Number : 35689
 Estimate Number : 11065
 P.O. Number : *MA*
 This Issue : 11/13/2007 S.O. No. : *MA*
 Prsht Rev. : *NC*
 First Issue : *MA* Type : SMALL /MED FAB
 Previous Run : 34004
 Written By : *11/13*
 Checked & Approved By : *11/13*
 Comment : Est B 04.01.21 Reformat; Added Step 6KJ/RF
 Est C 06.07.21 waterjet EC

Part Number : D2944
 Drawing Number : D2944 REV A
 Project Number : N/A
 Drawing Revision : A
 Material : *MA*
 Due Date : 11/20/2007 Qty: 20 Um: Each

Additional Product

Job Number:



Seq. # Machine Or Operation Description

1.0 M6061T6B0187X04000 6061-T6 Bar .178" x 4.0"



Comment: Qty: 0.2581 f(s)/Unit Total: 5.1618 f(s)

6061-T6 Bar .178" x 4.0"

Material: 6061-T6 (QQ-A-250/11) 0.188" thick

Identify for D2944

Batch: *105411*

IB 07-11-14

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2944

Dwg Rev: *A*

Prog Rev: *A*

IB 07-11-14

30

2-Deburr if necessary

SAD 07-11-22 20

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 07-11-14

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

counts 21.1/22 720

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *MA 2*

11/11/23 20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 01/11/23
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(28)

Comment: FINAL INSPECTION/W/O RELEASE

12/14/23

Job Completion



u 11/11/23

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

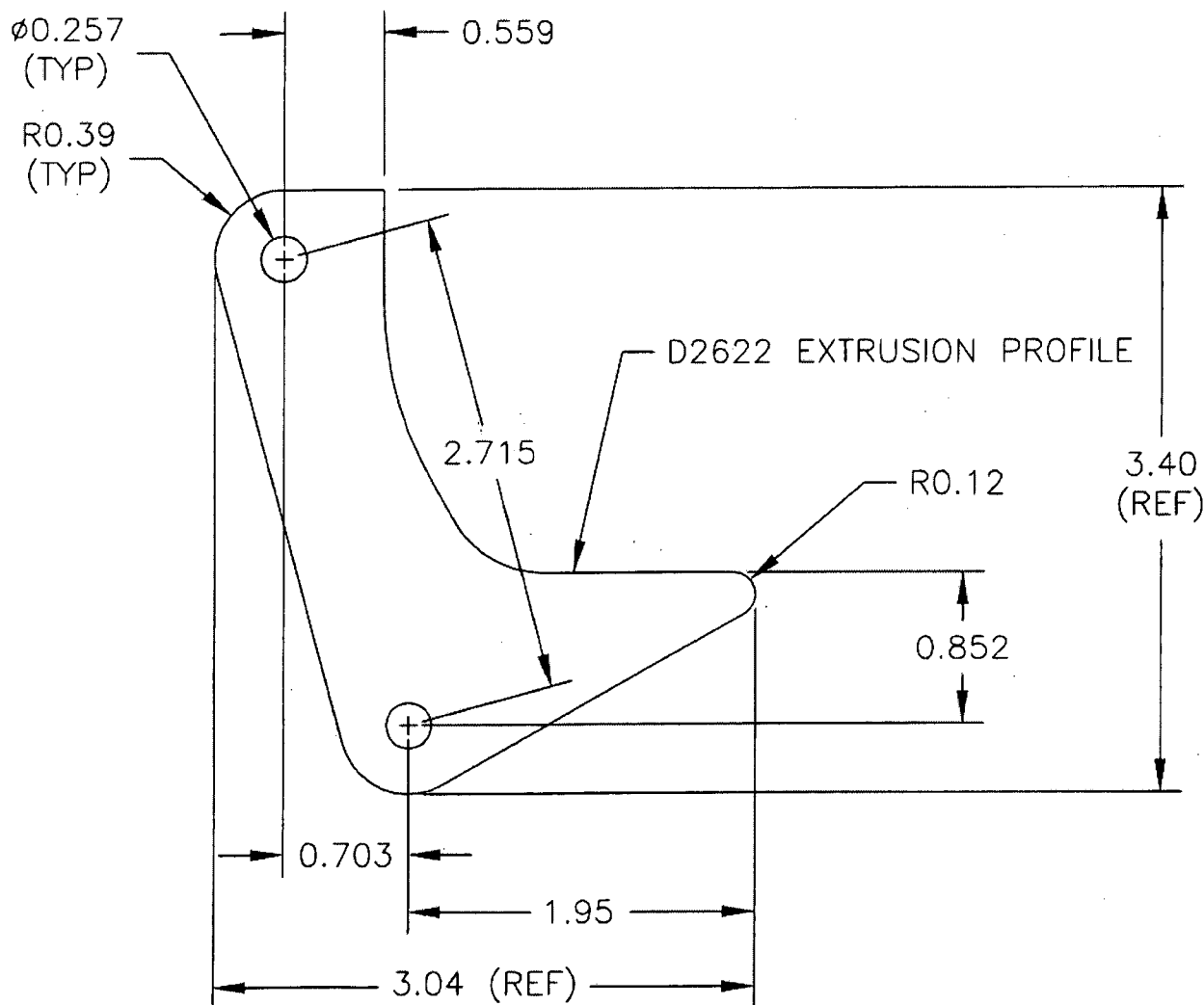
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D2944	REV. A SHEET 1 OF 1
DATE 99.12.13		TITLE STEP MOUNTING PLATE	SCALE 1:1
A	99.12.13	NEW ISSUE	

RELEASED
99.12.21 DS



MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK
BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35687